1	Survival Analysis for Composite Pavement Performance in Iowa
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43 Survival Analysis for Composite Pavement Performance in Iowa

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45 ABSTRACT

This study investigates the performance of composite pavements composed of a flexible 46 layer over a rigid base. Four composite pavement rehabilitation methods are involved in 47 the research: mill and fill, structural overlay, rubblization and heater scarification. 48 49 Survival analysis is used to evaluate the four methods by three pavement performance indicators: reflective cracking, International Roughness Index (IRI), and Pavement 50 Condition Index (PCI). It is found that rubblization can significantly retard reflective 51 cracking development in composite pavements compared with the other three methods. 52 No significant difference for PCI is seen in the survival analysis for the four rehabilitation 53 methods. Heater scarification shows the lowest survival probability for both reflective 54 55 cracking and IRI.

Further, parametric survival models are employed to analyze the influence factors on the reflective cracking for the four composite pavement rehabilitation methods. Traffic level is found not to be a significant factor for reflective cracking development. Overlay and removal thickness can significantly delay the propagation of reflective cracking and the soil type can influence the use of rubblization in the field. However, modifying the rubblization pattern may compensate for a weak subgrade.

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79 BACKGROUND

Composite pavements comprise a large portion of the paved highway surfaces in the 80 81 State of Iowa and throughout the U.S. Midwest. They are mostly the result of concrete pavement rehabilitation. The traditional pavement design approach in Iowa has been to 82 construct thick full-depth Portland cement concrete (PCC) pavements. When they begin 83 to fail years later they are overlaid with 2-6 inches of hot-mix of asphalt (HMA). 84 Composite pavements, compared to traditional flexible or rigid pavements, can be a more 85 cost-effective alternative because they may provide better levels of performance, both 86 87 structurally and functionally.

A composite pavement structure, throughout its service life, may develop 88 different types of distresses. Several research studies (1, 2) have reported that reflective 89 90 cracking is the most common distress type in composite pavements. When HMA 91 overlays are placed over jointed or severely cracked PCC or HMA pavements, they crack rapidly through the HMA overlay thickness and reflect to the surface causing reflective 92 93 cracks. Although reflective cracking does not generally reduce the structural capacity of a pavement, subsequent ingress of moisture and the effects of the natural environment and 94 traffic can result in premature distress and early failure of the pavement. The basic 95 mechanisms leading to the occurrence of reflective cracks are horizontal and differential 96 97 vertical movements between the original pavement and HMA overlay. Commonly attributed factors that cause movements at joints and cracks in the base pavement are low 98 99 temperature (freeze-thaw cycles), wheel loading, temperature aging of the HMA near the surface, and the shrinkage of the concrete pavement. Among these factors, temperature-100 induced cracking is considered to be the critical one. The propagation rate of reflective 101 cracks is dependent on a number of factors including the thickness of the overlay, HMA 102 overlay properties, type of reinforcement (if used), and the subgrade condition (1). Unlike 103 other types of pavement distress, Von Quintus et al. (1) also noticed that the growth rate 104 of reflective cracking was very high during the early pavement service life, after which, it 105 would be much lower. 106

- Four widely used rehabilitation strategies for composite pavements are evaluatedin this study. These include:
- HMA structural overlay,
- HMA mill & fill,
- Heater scarification (SCR), and
- PCC rubblization

The HMA overlay treatment has good performance on flexible pavement, but its 113 applicability for composite pavements would depend on the extent of the reflective 114 cracking. Surface recycling has been reported by Federal Highway Admiration (FHWA) 115 to be successful in removing reflective cracks when used prior to an HMA overlay (3). 116 Mill & fill and SCR are two common ways to remove cracks from old HMA overlays. In 117 the SCR method, the removed pavement materials are used along with recycling agent in 118 the re-paving process, and in the mill & fill process, the contractors typically use new 119 asphalt concrete mix for repaying. Rubblization is defined as "breaking the existing 120 concrete pavement slabs into smaller fragments and overlaying with HMA." The 121

rubblized concrete pavement has the potential to eliminate reflective cracking in HMAoverlays by minimizing the concrete thermal expansion and contraction.

Two good data sources to monitor the pavement performance and reflective 124 125 cracking condition after these pavement rehabilitation strategies are the Iowa pavement management system (PMS) and the Iowa Pavement Management Program (IPMP). The 126 Iowa PMS database contains most of the primary road information (Interstate, National 127 128 and State highways), while the IPMP database covers about 3500 miles of county roads 129 and urban streets in Iowa. Both databases include continuous testing that provides 100% coverage length of the network and roadway surface (not a sample section). Data are 130 131 comparable with each other in the two databases, since they follow the same method for pavement performance survey, which is defined in the "Distress Identification Manual for 132 the Long-Term Pavement Performance (LTPP) Project (5). The literature has shown that 133 reflective cracking can be rated in the same manner as transverse cracking for composite 134 pavements (2, 4). In this study, only transverse cracks are considered as reflective cracks 135 for each test section in the PMS and IPMP databases and any transverse length crack 136 counts as one crack in the analysis. 137

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139 SURVIVAL ANALYSIS

In order to track the growth rate of reflective cracking and composite pavement 140 performance in an amount of time for each type of rehabilitation method, survival 141 analysis, or more generally, time-to-event analysis is used. The term survival analysis s(t) 142 is used predominately in biomedical sciences where the interest is in observing time to 143 death either of patients or of laboratory animals. The engineering sciences have also 144 contributed to the development of survival analysis where it is called "reliability analysis" 145 or "failure time analysis". Using the reliability analysis, Bausano, et al. (6) compared the 146 reliability of four different types of HMA pavement maintenance treatments using the 147 Michigan PMS database. Dong and Huang (7) employed the survival function to evaluate 148 four types of HMA pavement cracks using the LTPP database. The survival analysis 149 150 focusing on the hazard function was applied by Yang (8) to estimate the duration of pavement life in Florida. Survival data are generally described and modeled in terms of 151 two related functions, namely survival and hazard. The survival function s(t) and hazard 152 function h(t) are inter-related (see Eq.1). If either s(t) or h(t) is known, the other can be 153 determined. Consequently, either can be the basis of statistical analysis (9). S(t) measures 154 the survival probability beyond some time t, while h(t) measures the failure probability 155 occurring in the next instant, given survival to time t. 156

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$$h(t) = -\frac{d}{dt} [\log s(t)]$$
 Eq.(1)

In this study, three pavement performance indicators are applied, and include 158 reflective cracking. International Roughness Index (IRI), and Pavement Condition Index 159 (PCI), with the emphasis on reflective cracking. From the point of statistics, the specific 160 difference related to survival analysis arises largely from the fact that survival data 161 should be divided into censored and uncensored groups. Censoring is when an 162 observation is incomplete due to some random cause. In the area of pavement 163 performance, censored data (loss to follow up) occurs if a pavement project performs 164 well during the observation life, while uncensored data (failure) is obtained when a 165

pavement project is distressed beyond the performance indicators' threshold valuesduring the observation period.

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169 THRESHOLD VALUE

The threshold values are used to determine the censored and uncensored data. The 170 threshold values are the lowest acceptable pavement condition level before pavement 171 preservation treatments become necessary. A lower threshold value is used for 172 173 local/county roads, for they usually have much lower traffic and longer service lives. Although there seems to be no universal threshold values for the pavement maintenance 174 175 or rehabilitation treatment, the IRI and PCI values shown in Table 1 are generally for pavements in fair or poor condition (10). The range and description for each performance 176 index are also provided. To quantify the severity and extent of reflective cracking, a 177 simple reflective crack index (RCI) is developed. The formula is also shown in Table 1. 178 179 The index is based upon the extent of reflective cracking and the weight function of the crack severity to account for the condition of reflective cracking. Taking three levels of 180 crack severity into consideration, the RCI can reflect out a more real distress condition 181 than merely evaluate only one facet of the cracking, such as the total reflective crack 182 length or amount of cracks per kilometer or mile. In Figure 1, a typical ascending trend 183 for RCI can be observed. The RCI value is represented by the shaded area based on the 184 right axis. Reflective crack numbers for low severity level, on the left axis, develop 185 quickly at the beginning, and start to decrease later as more cracks move into medium 186 and high severity levels. In other words, the RCI can not only reflect out the changes of 187 total crack number, it can also show the influence of severity condition. The threshold 188 value for RCI is set to be 500 for primary roads. Based upon the threshold value, at least 189 500 low severity, 167 medium severity, or 84 high severity cracks are allowed per 190 kilometer to trigger the threshold. This threshold could be slightly higher than what is 191 recommended by other highway agencies that the total length of reflective cracking 192 should be less than 1000 ft./mile or the whole numbers of reflective cracking should be 193 no more than 251 (11, 12). 194

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TABLE 1	Summary of	Three	Performance	Indicators
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Pavement Condition	Range	Trigger	Description	
Index				
Reflective crack		$RCI \le 500$	$RCI=Low \times 1+Med \times 3+High \times 6;$	
index	0 to inf.	(primary road)	Low, Med., High: represent	
(RCI)		$RCI \leq 450$	numbers of low, medium and high	
		(county road)	severity reflective crack per km.	
International	(0 to inf.)	125 in/mi	Irregularities in the pavement	
Roughness Index	in./mi	(primary road)	surface. The higher value, the	
(IRI)		120 in/mi	rougher road surface would be.	
		(county road)		
Pavement Condition		64	Composite index including	
Index	0 to 100	(primary road)	cracking, ride quality & rutting.	
(PCI)		68	The lower value, the poorer road	
		(county road)	condition would be.	

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FIGURE 1 A Typical Relationship for Reflective Cracking and RCI in Double Axis (IA-12 highway, STP-12-1(16)—2C-97)

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201 **OBJECTIVES**

The main objective of this study is to identify the most appropriate pavement rehabilitation method for composite pavement and to evaluate the influence of different factors for the reflective crack development in composite pavement by survival analysis.

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206 **DATA PREPARATION**

This study utilizes pavement performance, traffic and pavement structural data from the Iowa PMS and IPMP databases. Pavements constructed from 1998 through 2007 are chosen for this research. The performance for these projects was tracked until the latest 2012 pavement performance survey. Totally, 158 projects are collected. These include 42 projects for mill and fill treatment, 54 HMA overlay projects, 32 projects for heater scarification and 31 rubblization projects. The JMP life distribution and survival platform is used for the data analysis (13).

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215 **DISCUSSION OF RESULTS**

216 Kaplan-Meier Estimator

In any statistical analysis, it is always a good idea to perform univariate analysis before 217 proceeding to more complicated models. In survival analysis it is highly recommended to 218 look at the Kaplan-Meier curves for all the categorical predictors. This will provide 219 insight into the shape of the survival function for each group and give an idea of whether 220 or not the groups are proportional. The Kaplan-Meier estimator is a nonparametric 221 maximum likelihood estimator of survival function. It incorporates information from all 222 223 of the observations available, both uncensored and censored, by considering survival function to any point in time as a series of steps defined by the observed and censored 224 times (9). Figure 2 compares the graph of Kaplan-Meier estimate for the four different 225 rehabilitation methods on reflective cracking. The largest time length is 14 years as 226 shown in the figure, and this is the maximum survival time from 1998 to 2012. As can be 227 seen, the survival function decreases as the pavement age increases as expected. The 228 229 survival function for the rubblization treatment lies completely above the other three treatments and it has a long right tail with relatively constant survival function. The 230 survival function for the overlay and SCR groups cross three times in between 5 to 10 231

vears, suggesting that the survival experience for the two groups may be similar in the 232 233 time range. A typical pattern for all the three treatments (SCR, overlay and mill & fill) is: relatively early rapid descending survivor function with a gradually longer tail in the later 234 235 service life. This is the result of a number of early failure and a few projects with survival near the maximum follow-up time. Table 2 summarizes the median survival time, as well 236 as other percentiles, which are determined by linear interpolation. The median value or 237 50th survival percentile is always considered as the service life that a pavement can 238 239 sustain before failure (14). The test statistics are further examined whether or not the four types of treatments are significantly different in the survival function for reflective 240 241 cracking. Log-rank and Wilcoxon tests are the two simple comparison methods provided in JMP software. In general, the Log-rank test places more emphasis on the differences in 242 the curves at larger survival time values, while the Wilcoxon test places more weight on 243 early survival time values. The results show that the rubblization treatment can 244 significantly reduce the occurrence of reflective cracking compared to the other three 245 treatment methods, which is the cause of the high probability of test separation in the 246 Log-Rank and Wilcoxon test analysis for the reflective cracking. 247

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FIGURE 2 Kaplan-Meier Estimator Curves for Reflective Cracking

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TABLE 2 Percentile Summaries and Test between Groups for Reflective Cracking

Group	Number failed	Number	70%	Median	30% Percentile		
		censored	Percentile				
Fill & Mill	14	28	8.1	10.8	N/A		
Hot in-place	12	20	6.6	9.0	9.89		
Overlay	27	27	7.1	9.0	N/A		
Rubblization	5	26	N/A	N/A	N/A		
Combined	58	100	7.5	10.2	N/A		
Test	ChiSquare	DF	Prob>Chisq				
Log-Rank	7.90	3	0.0482*				
Wilcoxon	8.25	3	0.0411*				

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(a) (b) FIGURE 3 Kaplan-Meier Estimator Curves for IRI (a) and PCI (b)

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TABLE 3 Tests between Groups for IRI and PCI

Test between groups for IRI		Test betw	Test between groups for PCI		
Test	Prob>Chisq	Test	Prob>Chisq		
Log-Rank	0.0215*	Log-Rank	x 0.215		
Wilcoxon	0.0027*	Wilcoxor	n 0.082		

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Figure 3 illustrates the relationship of survival function and pavement service life 259 based on IRI and PCI. It is noticed that the roughness (IRI) survival function for each 260 treatment method falls within a relatively narrow band. Mill & fill, overlay and 261 262 rubblization treatments are all effective in keeping the pavement smooth within the 14 vears of life. However, the SCR treatment using the recycled asphalt concrete does have a 263 significantly higher pavement roughness in the service life as shown in Figure 3. Table 3 264 shows that there is no significant difference among the survival curves for PCI. As a 265 composite index measuring the comprehensive pavement condition, the survival function 266 of PCI may indicate that although certain methods can improve the reflective cracking 267 268 condition, they may also induce other distresses such as rutting, longitudinal cracking, etc. Finally, these lead to similar pavement service lives on PCI for the four rehabilitation 269 270 methods.

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272 Model Fitting

The Kaplan-Meier estimator is used for describing the survival experience of a 273 274 population, which does not require any specific distributional assumptions about the shape of the survival function. At this point, the parametric model for survival analysis is 275 considered, which may provide us more information on the relationship between 276 277 variables and the survival function. Several parametric models are commonly used; these include Exponential, Weibull, Lognormal and Logitsic models. The most obvious 278 distinguishing feature between the models is in the shape of the hazard function they 279 280 assume the data follow. The Weibull distribution model is appropriate when the hazard is always increasing or decreasing; In the Exponential model, the hazard is assumed to be 281 constant over time. Hazard function of the Logistic model follows an "S-curve" behavior. 282 The Log-Normal model is preferable when the hazard rises to a peak before decreasing. 283

There are a few diagnostic methods available for model selection and comparison. Ideally, the selected model should reflect physical pavement cracking & performance development patterns. In this study, Akaike's information criterion (AIC) is applied,

since it works for both univariate and multivariable survival analysis. AIC as suggested by Akaike (15), is an estimate of the relative distance between the unknown true likelihood function of the data and the fitted likelihood function of the model. A lower AIC value means a model is considered to be closer to the truth. In a general case, the method to estimate the AIC value is shown in Eq. 2, where L is the maximum likelihood function, k is the number of parameters of the chosen survival model.

Minimize AIC =
$$2k-2\ln(L)$$
 Eq.(2)

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AIC value	Lognormal	Weibull	Logistic	Exponetial
Reflective Crack	<mark>425.677</mark>	427.906	438.238	494.199
PCI	302.067	<mark>300.543</mark>	304.866	357.766
IRI	<mark>293.95</mark>	295.56	304.92	314.82



For the univariate analysis performed here, there are three parameters (pavement 297 service life, intercept and error part). As shown in Table 4, the Lognormal distribution 298 appears to be the best-suited for modeling the general trend of reflective cracking and IRI, 299 while the Weibull model is the best fit for PCI. Further, the modeled hazard function and 300 301 survival function are presented in Figure 4 for the three pavement condition indicators. The hazard function sometimes can give clearer information about the underlying 302 mechanism of failure than the survival function. Figure 4(a) shows that there is early 303 reflective cracking failure risk for SCR and overlay methods, followed by a constant 304 hazard in the later stages of pavement life. The mill & fill has a steep rising curve in later 305 service life. The hazard rate for rubblization treatment, on the other hand, gradually 306 307 increases during the natural failure process. Although showing different patterns in the hazard rate, the survival function for the PCI is close to that observed for reflective 308 cracking as shown in the parametric curve in Figure 4(b). The hazard and survival 309 310 function for the IRI seems not to follow the trend of reflective cracking. An obvious higher hazard rate is noticed in the early life for SCR. This could be attributed to the 311 initial IRI condition (condition of a pavement at the time of treatment application). 312 Unlike pavement distress data (no cracks initially), the roughness-based initial IRI values 313 vary greatly from 75 in/mile to 110 in/mile. Subgrade condition, roadway speed 314 requirement, asphalt concrete mix type, construction quality, etc. all can affect the initial 315 316 IRI value.







FIGURE 4 Summary for the Model Fitted Hazard and Survival Functions for Reflective Cracking (a), PCI (b), IRI (c)

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326 Multivariate Survival Analysis

In the field, various factors/covariates can influence the performance of the pavements. 327 The relationship between reflective cracking and these factors are evaluated here. In 328 addition to the pavement performance, traffic, pavement thickness and pre-treatment 329 330 condition in the PMS database are also collected. Pre-treatment condition refers to the old IRI value before the rehabilitation treatment. Only average daily traffic (ADT) 331 information is recorded in the database and it is used to represent the general traffic level 332 333 for each project. Multivariable survival analysis using parametric survival models is 334 established for the four pavement rehabilitation methods. Table 5 presents the best-fitted parametric models for each treatment method via the Akaike's information criterion. The 335 336 selected models could be different from those used in the univariate analysis due to the effects of the new added covariates. The likelihood ratio test results in Table 5 check the 337 338 significance of each covariate by comparing the log-likelihood from the fitted model. The 339 significance level is 0.05 for this test, and corresponds to a 95% level of confidence. Figure 5 displays the failure function profiler for the four rehabilitation methods. The 340 failure function/probability is one minus the survival function. This profiler can be used 341 to show the failure probability as one of the covariates is changed while the others are 342

- held constant by dragging the red dot line. Observations from the Figure 5 are discussed
- 344 as follow.

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TADLE 5 Summaries of AIC Test and Likembou Ratio Test Results					
Method	Fit model	Influence factors	likelihood ratio test		
			L-R ChiSquare	Prob>Chisq	
Mill & Fill	Weibull	HMA thickness	A thickness 9.117 0.00		
		Removal thickness	7.082	0.0078*	
		ADT	0.396	0.5659	
HIR	Lognormal	HMA thickness	15.999	<.0001*	
		Removal thickness	1.1547	0.2826	
		ADT	0.2859	0.5928	
Overlay	Lognormal	HMA thickness	5.173	0.0229*	
		Pre-condition	0.008	0.9294	
		ADT	0.590	0.4423	
Rubblization	Lognormal	Soil type	3.017 0.0824		

TABLE 5 Summaries of AIC Test and Likelihood Ratio Test Results

346

347 Mill & Fill

According to the likelihood ratio tests in Table 5, the most significant factors for the failure probability of reflective cracking are the HMA thickness and removal thickness. The HMA thickness is the overlay thickness for the rehabilitation treatment, and the removal thickness is the milled asphalt concrete depth. In Figure 5 (a), the failure probability drops heavily as the thickness increases. Traffic level is not a significant factor. However, higher traffic levels do accelerate the propagation of reflective cracking as shown in the failure probability profile.

355 *Heater Scarification*

In Figure 5 (b), the most significant factor for the initiation of reflective cracking is the overlay thickness. A greater removal thickness does retard the crack development, but it is not significant. Higher traffic can accelerate the propagation of reflective cracking but not significantly, as shown in the distribution profile.

360 *Overlay*

Pavement structural overlay does not require a pre-removal construction process. Therefore, the pre-treatment condition before an overlay is involved and checks whether a poor pavement condition on the old layer can be reflected into the new overlay. However, Figure 5 (c) shows that the pre-condition and failure function are horizontally related, which means that the pre-condition does not affect reflective cracking in the new overlay.

367 *Rubblization*

Many of the rubblization projects are in the county roads. The county road IPMP database does not contain pavement thickness and traffic information. Therefore, these factors are not evaluated. Instead, researchers have found that the early failure behind rubblization could be more related to the subgrade drainage and soil properties (16). This is because during the concrete pavement rubblization process rapidly high pore-water

- 373 pressure could be generated and damage the road subgrade in poor drainage condition. In
- this study, soil types at the project locations are investigated using the data from the

375 National Cooperative Soil Survey System. This system provides an interactive digital map that makes it easy to identify the project locations. The soil types in these projects 376 locations are divided into two groups: high silt-clay region and non-high silt-clay region. 377 378 The high silt-clay region is for the terrain that reported to have more than 60% poor drained silty clay or clay loam. Figure 5 (d) shows that the soil type does not significantly 379 influence the rubblization pavement performance. Modifying the rubblizing pattern to 380 produce large particle sizes (e.g. light rubblization and multiple-head breaker), commonly 381 382 used in Iowa could provide an alternative and compensate for a weak and poor-drained subgrade. 383



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RECOMMEDATION & CONCLUSION

This paper has successfully outlined a method for understanding the performance of four pavement rehabilitation methods of traditional composite pavements, e.g. hot mix asphalt over PCC pavement. A large set of data from in-service pavements is used in conducting survival analysis to evaluate the performance of four different composite pavement rehabilitation methods. These include mill & fill, asphalt concrete overlay, rubblization and heater scarification. Several conclusions are summarized as follows:

- The Kaplan-Meier estimator clearly illustrates that pavement rubblization can significantly retard reflective cracking development in composite pavements compared with the other three methods.
- The hazard/failure function for reflective cracking tends to follow the Lognormal distribution that has an early time increase before being constant or decreased.
 The corresponding survival function shows a quick drop with a long tail in the later service life.
- No significant differences on PCI are seen in the survival analysis for the four rehabilitation methods.
- The heater scarification method shows the lowest survival probability on reflective cracking and IRI. The use of RAP could contribute to the acceleration of reflective cracking and a higher IRI initial value could be attributed to the shorter service life on IRI.
- Traffic level is not a significant factor for reflective cracking investigated in this multivariate analysis. However, higher traffic level shows the trend to accelerate the cracking development.
- Greater pavement thickness (both overlay and removed thickness) is effective in retarding the propagation of reflective cracking.
- Statistics show that subgrade soil property can influence the use of rubblization in the field. However, modifying the rubblization pattern to compensate for weak subgrade is a commonly held belief by practitioners.
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